A MATERIAL SELECTION GUIDE

Touch and Texture

触感与纹理选材指南

触感、珠光与压纹，是三种不同的材料语言。先明确手要感受到什么，再将纸面、颜色与成品工艺一起确认。

Touch, pearlescence and embossing offer different material experiences. Define how the piece should feel, then consider surface, color and production together.

SOFTSKIN

凝肤 / 彩色触感

从轻柔顺滑的 Classic，到丝绒感、带轻微阻尼的 PRO。

From the soft, smooth feel of Classic to the velvety feel and slight drag of PRO.

PEARLSKIN

珠缎 / 珠光触感

将明显触感与细腻珠光结合，兼顾手感与光泽。

A tactile surface with fine pearlescence, bringing feel and sheen together.

GRAINFORM

织构 / 彩色压纹

以彩色全木浆原纸压纹，用纸面的起伏形成纹理。

Embossed colored all-wood-pulp base paper, with texture formed by surface relief.

本指南用于缩小选样范围。最终纸款、颜色、纹样与工艺效果，以实物纸样及成品打样确认。

Use this guide to build a shortlist. Confirm the grade, color, pattern and finished result with physical samples and production proofs.

01 / SOFTSKIN

同一系列，两种触感

Two tactile expressions

凝肤 SOFTSKIN 全系列共 25 色，设 Classic 与 PRO 两档。具体颜色、克重、尺寸与档位组合须逐项确认。

SOFTSKIN offers 25 colors across the series, with Classic and PRO tiers. Confirm the available combination of color, weight, size and tier.

Classic

轻柔、顺滑

经典肤感表面，可作为印刷和烫金项目的选样方向。Classic 不具备防手印及耐脏特性；对经常触摸的部件，应重点检查实际使用后的外观。

Soft and smooth

A classic skin-like feel to consider for printed and foil-stamped pieces. Classic is not fingerprint- or stain-resistant. For frequently handled components, assess appearance after representative handling.

PRO

丝绒感、轻微阻尼

表面细腻、均匀，手感更明显。PRO 以抗手印、耐污与耐磨为性能方向。具体成品表现仍须按纸款、加工与使用方式验证。

Velvety, with slight drag

A fine, even surface with a more pronounced feel. PRO is developed with fingerprint, stain and abrasion resistance in mind. Verify the finished result for the selected grade, process and intended use.

25 色是全系列总数，并非两档各 25 色。比较时记录准确纸款和档位；不同颜色或克重的样张不能单独证明档位差异。

The 25 colors are the series total, not 25 in each tier. Record the exact grade and tier. Samples of different colors or weights alone cannot establish a tier comparison.

02 / DISTINCT SURFACES

涂层与压纹，各有表达

Coating and embossed relief

PEARLSKIN

珠缎 / 触感与光泽相遇

触感涂层与超细珠光粉结合，带来明显手感与车漆般光泽。这里的车漆般仅描述视觉效果。选样时同时看正面与斜光，并触摸未印刷及印后区域。

Touch with pearlescent sheen

A tactile coating combined with ultra-fine pearlescent powder creates a pronounced feel and automotive-paint-like sheen. That comparison describes appearance only. Inspect under frontal and raking light, and feel both unprinted and printed areas.

GRAINFORM

织构 / 纸面的起伏

彩色全木浆原纸压纹。选择以当前实物纹样为依据。细字、线条、烫金与折线均需在选定纹样上验证，不从另一张纹理纸推断效果。

Texture through surface relief

Embossed colored all-wood-pulp base paper. Select from current physical patterns. Test fine type, rules, foil and folds on the chosen texture; results on a different textured paper do not establish compatibility.

触感涂层不等于压纹。比较 PEARLSKIN 与 GRAINFORM 时，分别记录手感、光泽及表面起伏，避免只凭一张照片选材。

A tactile coating is not the same as embossing. When comparing PEARLSKIN and GRAINFORM, record feel, sheen and surface relief separately, rather than selecting from a photograph alone.

03 / PROJECT PROOFING

让手感经得起成品确认

From sample to finished piece

01 固定选材信息

记录系列、纸款、颜色、档位或纹样、克重与纸纹方向；保留一份未加工纸样作参照。

Identify the stock

Record series, grade, color, tier or pattern, weight and grain direction. Retain an unprocessed sheet as a reference.

02 试印与试烫

使用实际油墨、设备和箔材试做。检查细字、实地、附着与干燥，并比较工艺前后的手感和光泽。

Print and foil proof

Trial the actual ink, equipment and foil. Check fine type, solid areas, adhesion and drying, then compare feel and sheen before and after finishing.

03 完成结构打样

按成品纸纹方向压线、折叠与胶黏。检查折位外观、纹理变化及结合处；不要只批准一张平面纸样。

Build the component

Crease, fold and glue in the intended grain direction. Check fold appearance, texture changes and bonds. Approve a constructed component as well as the flat sheet.

04 确认使用表现

按实际拿取、装配与运输接触方式检查手印、磨痕及外观。记录双方接受的标准，并留存已签认成品样。

Review handling

Review fingerprints, wear and appearance under representative handling, assembly and transit contact. Agree the acceptance criteria and retain an approved finished sample.

选样简报：用途与部件、目标颜色、所需手感或纹样、印刷与后加工、预计用量及时间。齐力纸业协助将材料选择落实到项目。

Sample brief: application and component, target color, desired feel or pattern, print and finishing, quantity and timing. QiLi Paper helps carry material selection into the project.

产品资料：2026年10月版 / Product information: October 2026 edition.

方法延伸阅读 / Further reading: grade-specific printing and finishing.

qilipaper.com

Gmund / Printing Tips

Fedrigoni / Sirio Pearl

方法参考，不代表 VANGLAM 参数或通用适配。

Method references do not establish VANGLAM specifications or universal compatibility.