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Printing Guide

Offset, digital, white ink and proofing guidance across the QiLi range.

Offset

— Use UV or oxidative inks rated for non-absorbent stocks on pearl, coated and translucent grades.

— Keep total ink coverage below 300% on dark coloured stocks.

White ink

— On dark stocks, two hits of opaque white give the cleanest base.

— Screen white is the most opaque; digital white suits short runs.

Proofing

— Always proof on the production paper; screen and coated proofs do not predict colour on coloured or pearl stock.

This document supports material selection. Final specifications, colour and certificate scope follow physical samples and written documents. Version 2026.10. Wuxi QiLi Paper Co., Ltd.