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Craft & Finishing Guide

How surface, finishing and process order interact on specialty paper.

Recommended process order

— Print → varnish/UV → foil → emboss/deboss → die-cut → gluing.

— Emboss after foil when the foil sits on the raised area.

Compatibility at a glance

— Pearl: foil emboss spot UV — rub-test before converting.

— Soft touch: foil (test) · emboss · deboss — avoid heavy scoring on dark shades.

— Translucent: UV inks, white ink, foil — allow 24 h conditioning.

This document supports material selection. Final specifications, colour and certificate scope follow physical samples and written documents. Version 2026.10. Wuxi QiLi Paper Co., Ltd.